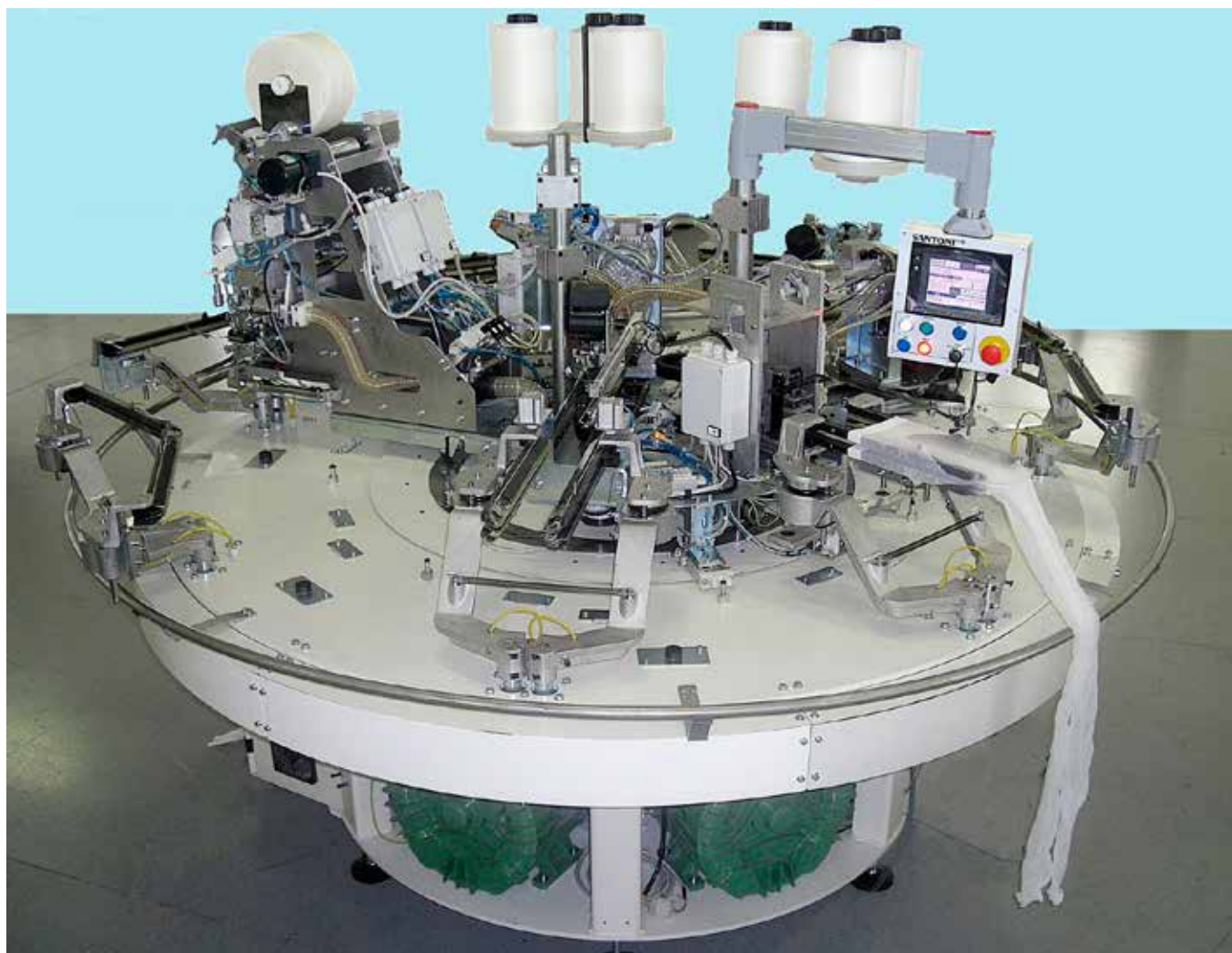


# AUTOMATIC SEWING SYSTEMS

AUTOMATIC U-SEAMING AND DIAMOND  
GUSSETING MACHINE

GLC36



## AUTOMATIC SEWING SYSTEMS

GLC36

The new pantyhose seaming machine entirely developed and built by Santoni allows the gusset insertion during the station rotation, avoiding a significant production loss present on actual machines.

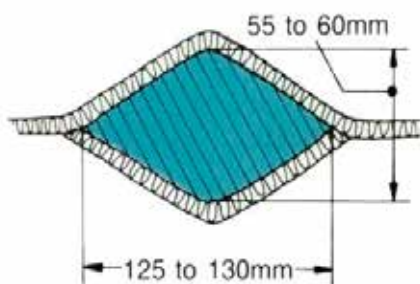
# AUTOMATIC SEWING SYSTEMS

## GLC36

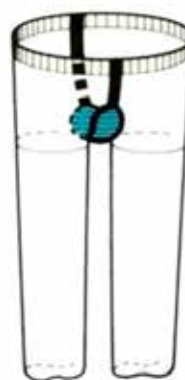
Specification	Value
Dimensions	Ø 2.500 x 2.100 (h) mm
Sewing heads	Nr. 2 Union Special 9M
Clamps	Nr. 7 - 360 mm
Air pressure	6 bar
Air consumption	320 NI/min
Absorbed power	7,5 Kw
Minimum cycle time	6,5 Sec.
Max. Production	46 Dz/hr (pair)

Caratteristiche
Qty. 7 clamps with solenoid closing system
Qty. 2 external electrical rails to operate the clamps make the maintenance easier
A specific brush for each solenoid allows an independent side opening and closing
Wide clear area around loading station
Double positioning device (DP) to correctly align waistband and crotch or single positioner (SP) for welts only
Scissors device with inverter motor
New gusset cutting and inserting station synchronised with forms rotation
Longer time to correctly positioning the gusset fabric
Longer time to complete the sewing operation
Possibility to link to a toe closer
Intermediate unloading system for garments not correctly positioned

### DIAMOND GUSSET



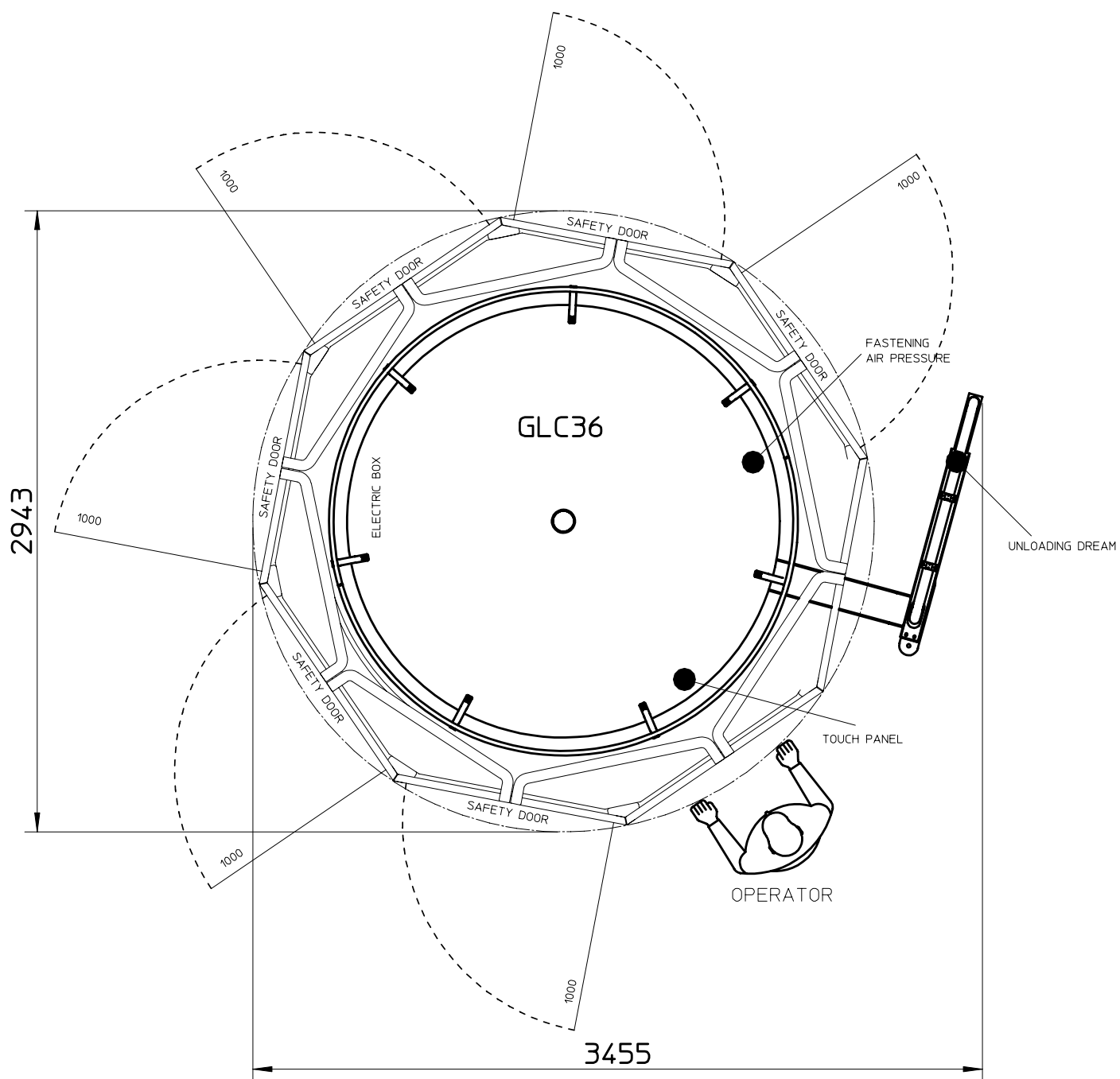
### DIAMOND GUSSET SEAM



#### DISCLAIMER:

Technical data given in this brochure are for information only. Santoni S.p.A. reserves the right to modify the machine features without forewarning and without the obligation to apply any modification to the machines already installed. Pictures are exemplifying and have not to be regarded as a reference.

Santoni is recommending needles from  
**GROZ-BECKERT®**





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