

# AUTOMATIC SEWING SYSTEMS

AUTOMATIC BOARDING MACHINE FOR KNEEHIGHS AND STOCKINGS  
DIRECTLY LINKED TO THE TOE CLOSER.

SB10



## AUTOMATIC SEWING SYSTEMS

### SB 10

Automatic boarding machine for knee-highs and stockings directly linked to the Toe Closer. Boarding machine revolving on horizontal axis for greige products linked to a Toe Closer. Automatic process without operators allows an immediate production cost reduction with a consequent financial advantage. Products, after a correct loading, go through a hot air chamber with adjustable temperature up to 180° C. At the end of the process a belt stripping device unloads the garments and stacks them onto a carousel.

# AUTOMATIC SEWING SYSTEMS

SB10

Specification	Value
Air pressure	6 bar
Air consumption	200 NI/min
Absorbed power	5 Kw
Minimum cycle time	2,5 Sec.
Max. Production	60 Dz/hr (pair)
Average production	50 Dz/hr (pair)

Features
Automatic device to transfer the hose
Qty. 10 aluminium solid or steel wire forms
Positioning device to stretch the fabric out on the boarding form and to correctly align the welt
Boarding chamber with electronic temperature adjustment
Belt stripping device with programmable stacking onto the carousel

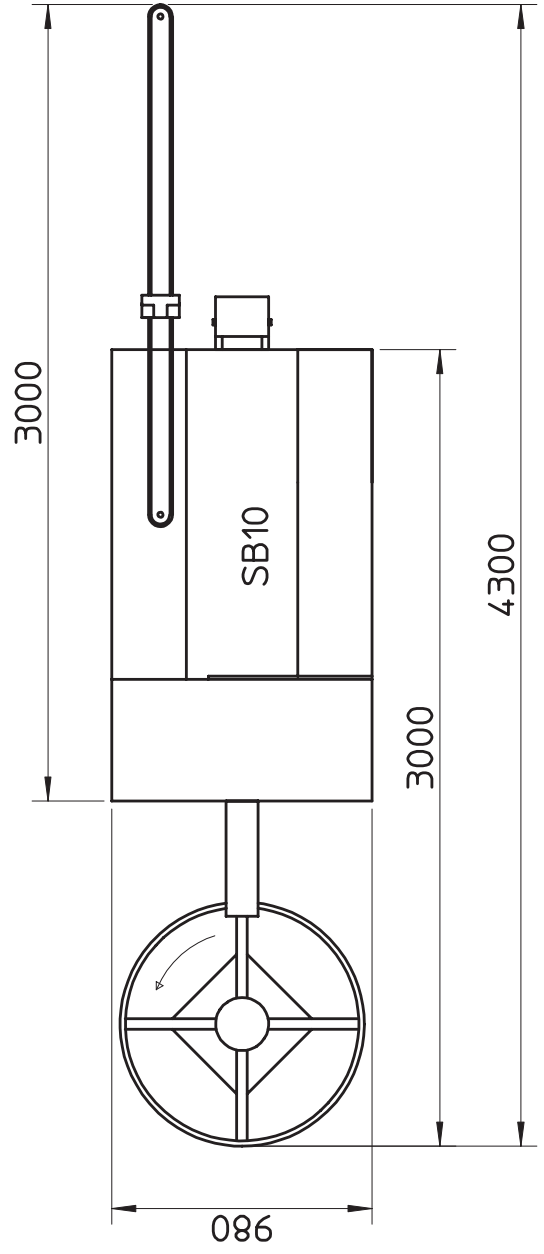
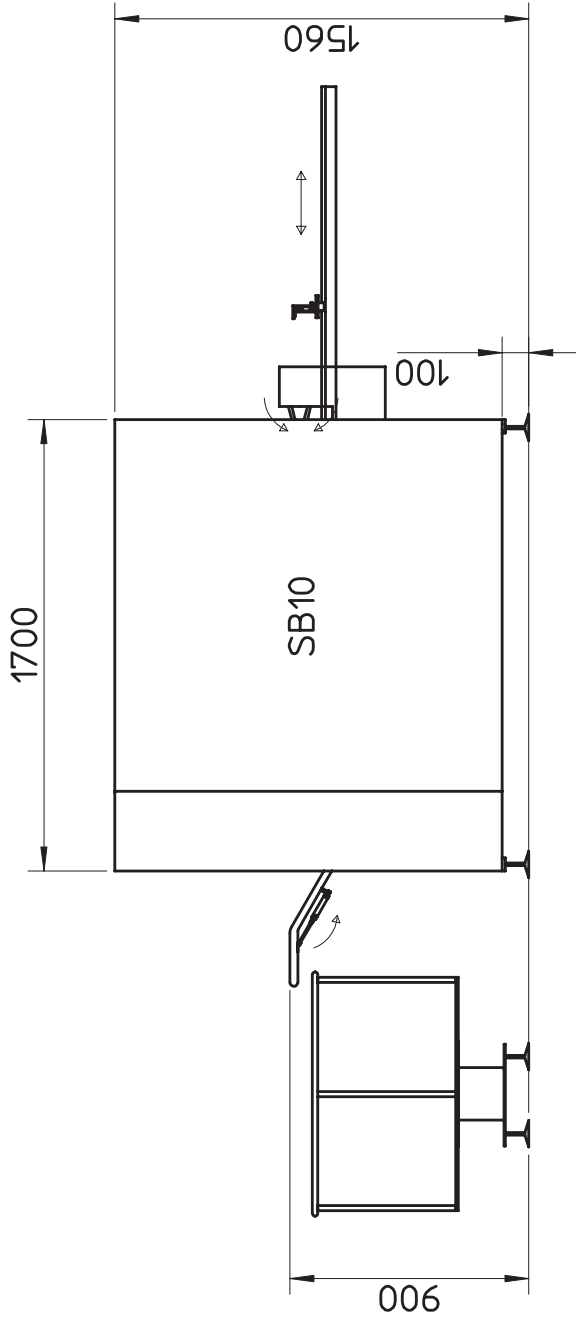
Machines to link
Santoni Toe Closer
Solis Single Toe
Detexomat HS

Applications: Underwear, Sportswear, Swimwear, Medical Textiles, Technical Textiles.

#### DISCLAIMER:

Technical data given in this brochure are for information only. Santoni S.p.A. reserves the right to modify the machine features without forewarning and without the obligation to apply any modification to the machines already installed. Pictures are exemplifying and have not to be regarded as a reference.

Santoni is recommending needles from  
**GROZ-BECKERT®**





**SANTONI SPA**

Via Carlo Fenzi, 14 - 25135 Brescia - Italy  
Tel. +39 030 376711 Fax +39 030 3767400  
P.IVA e CF: IT 00273280172  
info@santoni.com - www.santoni.com